



(43) International Publication Date
10 March 2005 (10.03.2005)

PCT

(10) International Publication Number
WO 2005/021453 A1

(51) International Patent Classification⁷: C03B 37/025,
37/027, G02B 6/10, 6/16

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(21) International Application Number:
PCT/EP2003/009732

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(22) International Filing Date: 29 August 2003 (29.08.2003)

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW,
MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC,
SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA,
UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(25) Filing Language: English

(26) Publication Language: English

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lano (IT).

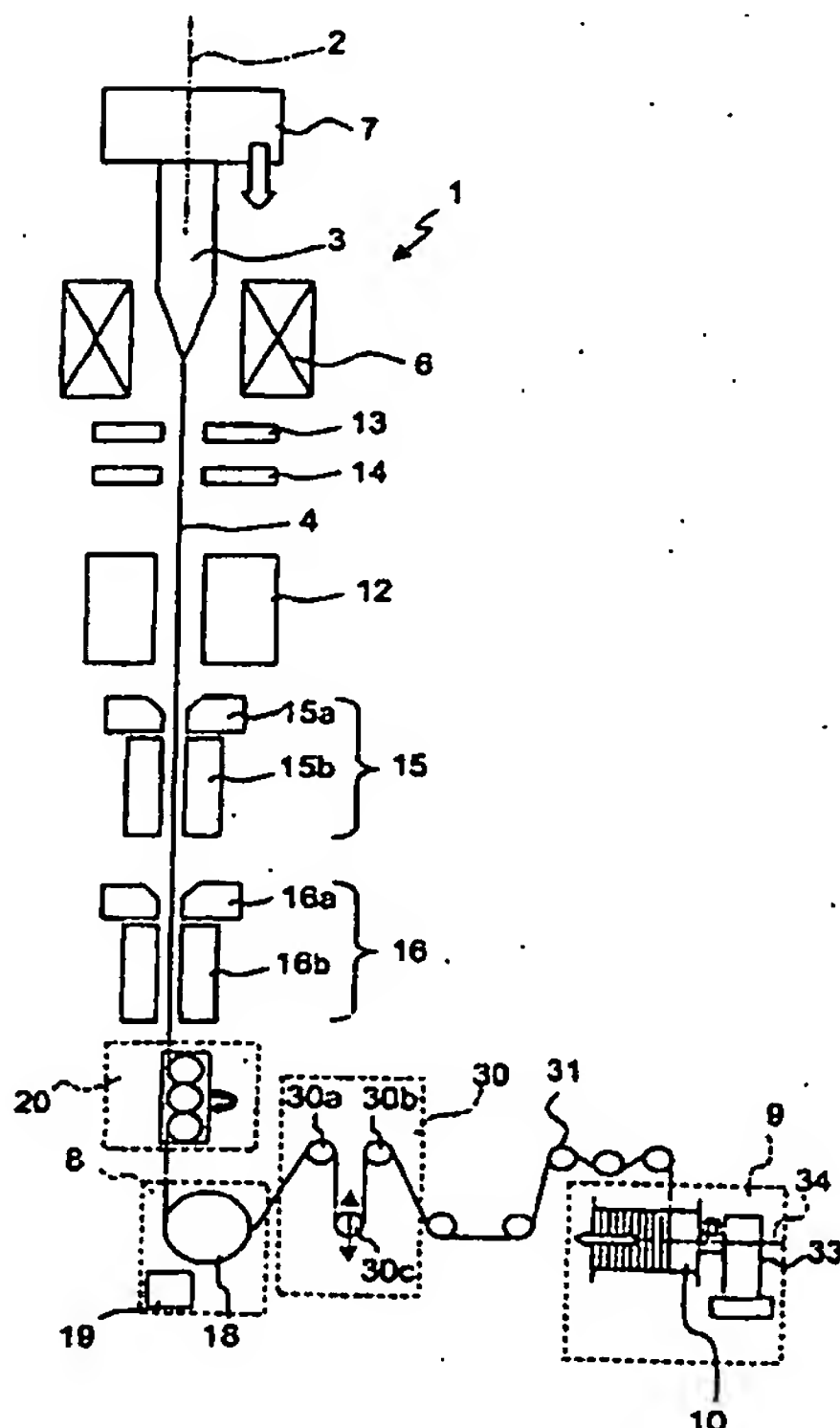
(84) Designated States (*regional*): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE,
ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO,
SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM,
GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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(54) Title: PROCESS FOR PRODUCING A LOW POLARIZATION MODE DISPERSION OPTICAL FIBER



(57) **Abstract:** In a process for producing a low polarization mode dispersion optical fiber, which comprises the steps of drawing a glass preform into an optical fiber and of spinning, during drawing, the optical fiber about an optical fiber axis, the spinning is imparted according to a bidirectional and substantially trapezoidal spin function, which includes zones (P) of substantially constant amplitude (plateau) and zones of transition (T) where inversion of the spin direction takes place, wherein the extension (p) of the zones of substantially constant amplitude is greater than the extension (t) of the zones of transition, and the number of inversions of the direction of spin in a length of fiber of 20 m is at most two.